

## CLAIMS

1. A sliding bearing, wherein an overlay, which consists of at least one solid lubricant and a binder resin, covers an aluminum-alloy bearing layer bonded on backing metal, characterized in that said overlay consists of an upper layer, which  
 5 contains the solid lubricant essentially consisting of  $\text{MoS}_2$ , and a lower layer, which consists of one or both of at least one solid lubricant and at least one hard additive, (when the solid lubricant of the lower layer is  $\text{MoS}_2$ , its content is relatively lower than that of the upper layer).

2. A sliding bearing according to claim 1, wherein the  $\text{MoS}_2$  content of the  
 10 upper layer is from 40 to 95 mass %.

3. A sliding bearing according to claim 2, wherein the content of the solid lubricant and hard additive of said lower layer is from 30 to 85 mass %.

4. A sliding bearing according to claim 3, wherein said lower layer contains only the solid lubricant.

15 5. A sliding bearing according to claim 4, wherein said solid lubricant is  $\text{MoS}_2$ .

6. A sliding bearing according to claim 5, wherein the  $\text{MoS}_2$  content of said upper layer is more than the  $\text{MoS}_2$  content of said lower layer by 10 mass % or more.

20 7. A sliding bearing according to any one of claims 1 through 6, wherein the hard additive of said lower layer is at least one selected from the group consisting of  $\text{Si}_3\text{N}_4$ ,  $\text{SiO}_2$ ,  $\text{SiC}$  and  $\text{Al}_2\text{O}_3$ .

8. A sliding bearing according to any one of claims 1 through 7, wherein said upper layer consist of two or more sub-layers having different  $\text{MoS}_2$  content, the  $\text{MoS}_2$  content of the upper sub-layer is more than the  $\text{MoS}_2$  content of the lower sub-layer.

9. A sliding bearing according to any one of claims 1 through 8, wherein said lower layer consists of two or more sub-layers having different additive amount.

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